



Material - DIN GS-16 Mn 5

Standard Specification for Steel Castings for Pressure Purposes

Group - Ferrous Mild Steel Alloys

Sub Group - DIN GS-16 Mn 5 Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Plate, Tubes and Forging

Chemical Composition			Heat Treatment	
Carbon	C %	0.150 - 0.200	Normalizing or Quenching or Solution Annealing	
Silicon	Si %	0.600 max.		
Manganese	Mn %	1.000 - 1.500		
Phosphorus	P %	0.020 max.		
Sulphur	S %	0.015 max.		
Chromium	Cr %	0.300 max.		
Molybdenum	Mo %	0.150 max.		
Nickel	Ni %	0.400 max.		
Iron	Fe %	Balance		
-	-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	430 - 600
-	-	-	Yield Strength in Mpa	230 min.
-	-	-	Elongation in %	25 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	45 J @ RT

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
EN 10213 G17Mn5	BS	British	Plate, Tubes and Forging
SC 480	JIS	Japan	Casting
SCW 480	JIS	Japan	Casting
SCW 490-CF	JIS	Japan	Casting
G 17 Mn 5	MSZ	Hungary	Casting
G 17 Mn 5	UNI	Italy	Casting
G 17 Mn 5	UNE	Spain	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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